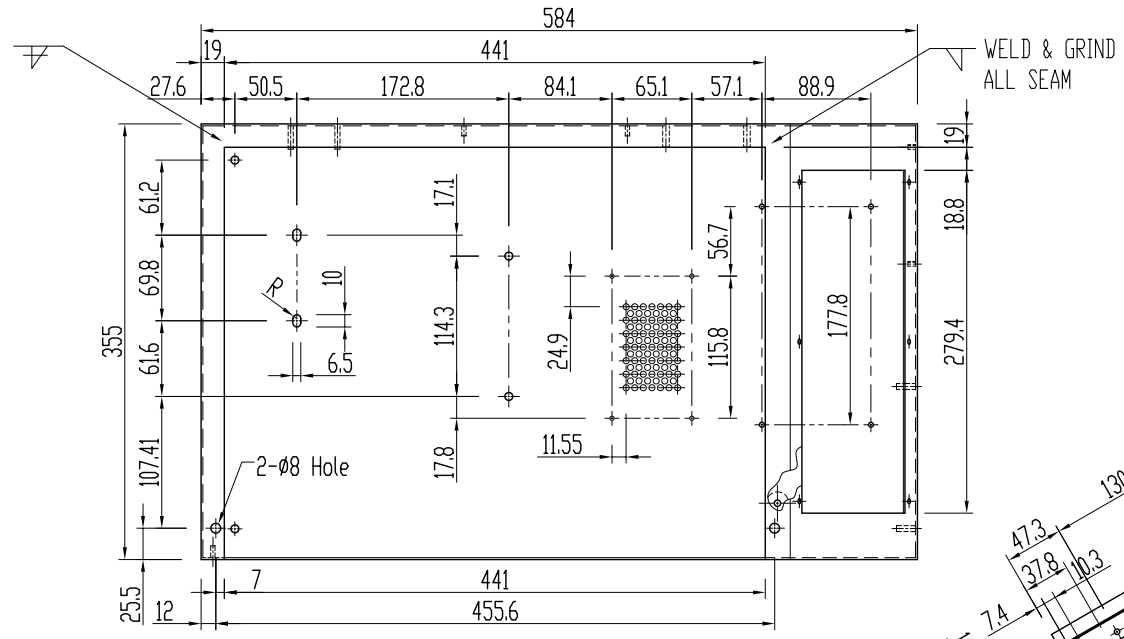
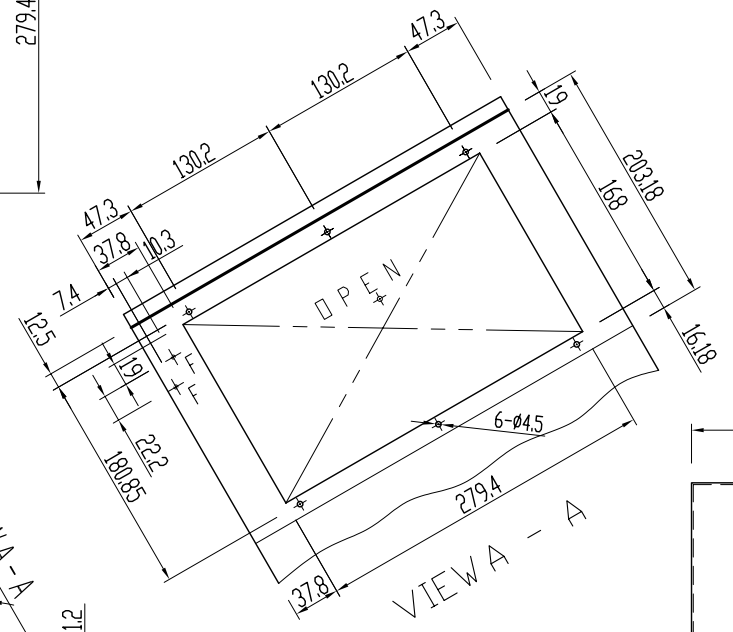
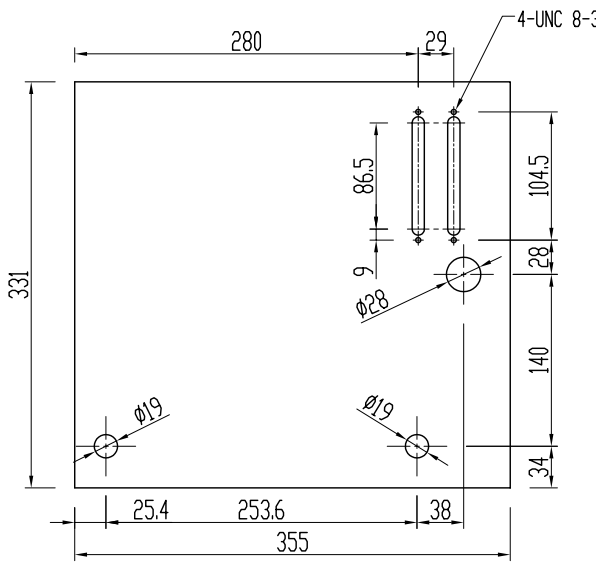
NOTES, UNLESS OTHERWISE SPECIFIED:

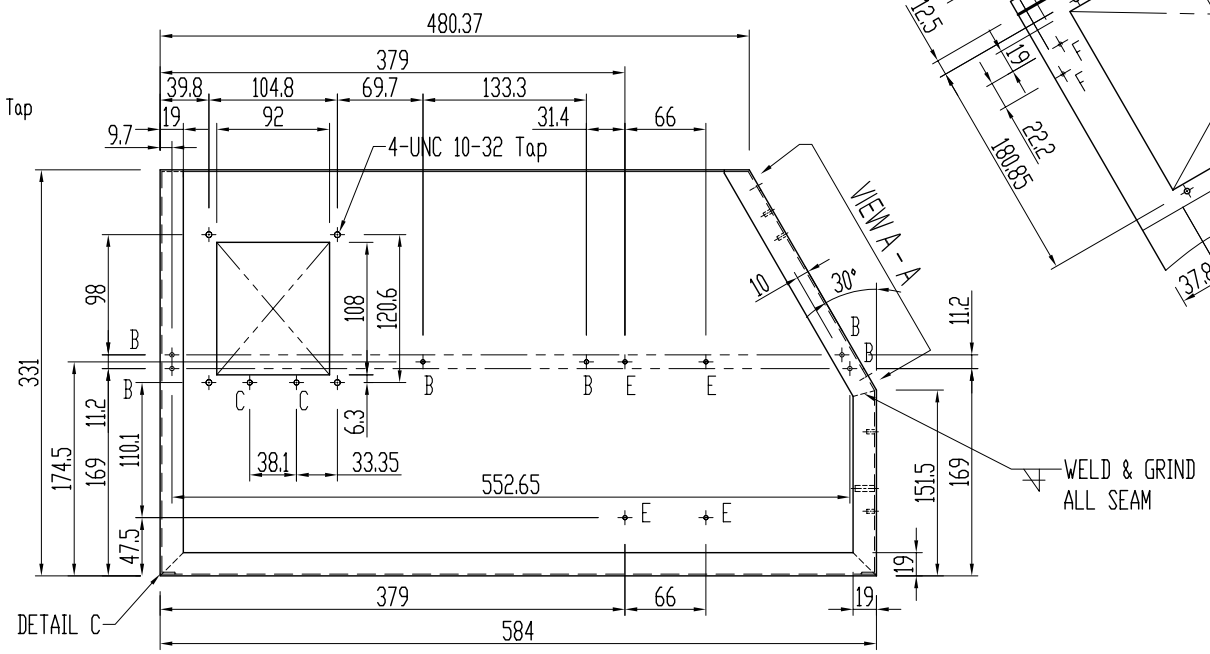
1. REMOVE ALL BURRS AND BREAK SHARP EDGE .03 MAX.
2. MATERIAL: ALUMINUM, 5052, .1.5T THICK.
3. FINISH: WHITE POWDER COATING
4. PAINT MASK ALL THREADED FASTENERS.
5. ALL STUDS TO BE STAINLESS STEEL (PEM-FHS OR EQUIV.)

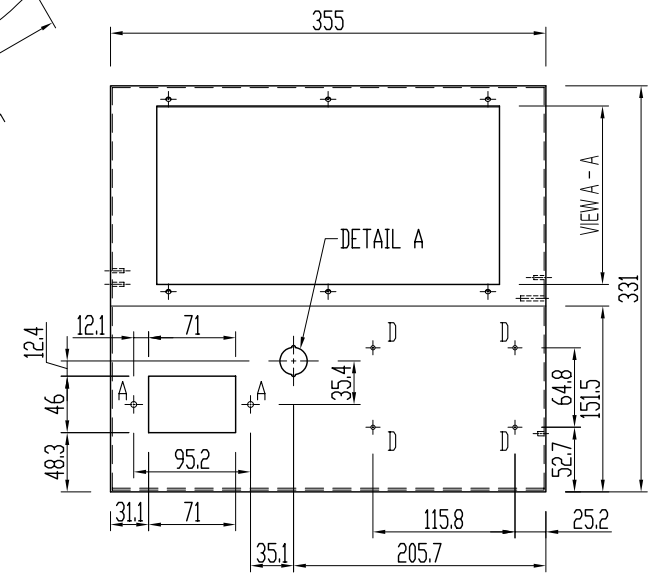
NO	DESCRIPTION	DRAWN NO	MAT'L	QT'Y	SIZE/TYPE	SURFACE/TREATMENT
01	Base frame	-	A 5052	1 Ea	1.5 t	
	Pemstuds etc.					
A	Pemstude	-	STS 316	4 Ea	UNF 10-32 x .5	
B	Pemstude	-	STS 316	6 Ea	UNC 8-32 x .5	
C	Pemstude	-	STS 316	2 Ea	UNF 10-32 x 1	
D	Pemstude	-	STS 316	2 Ea	UNC 6-32 x .375	
E	Pemstandoff	-	STS 316	12 Ea	UNC 6-32 x .75	
F	Pemstude	-	STS 316	2 Ea	UNC 4-32 x .375	
			STS 316			

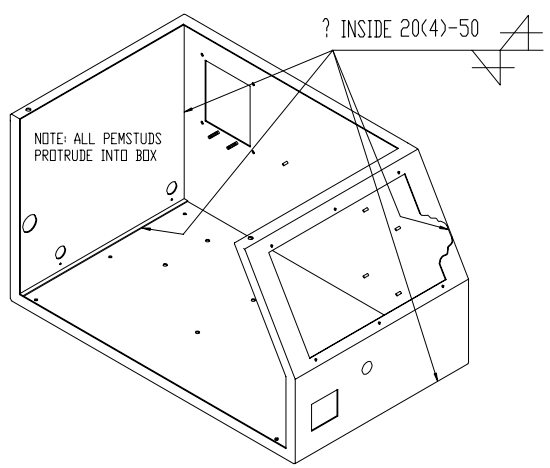


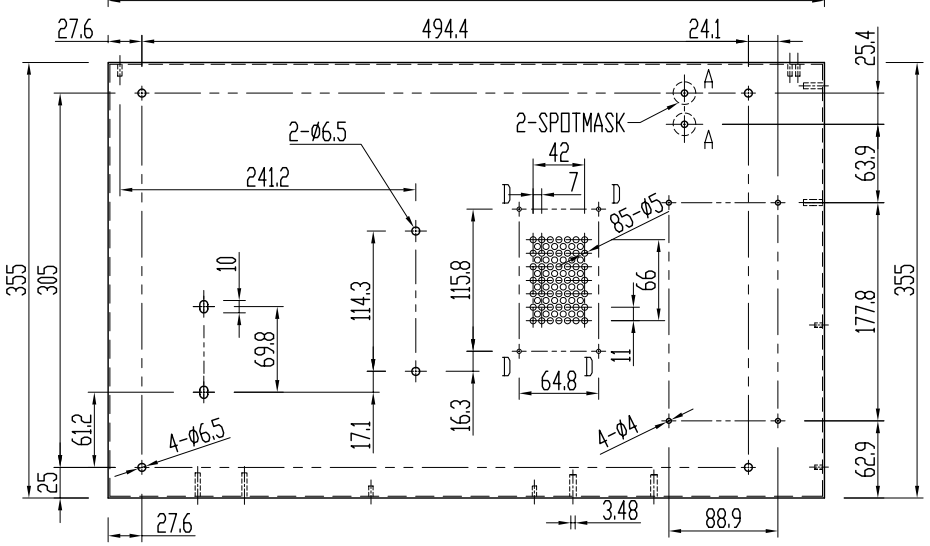


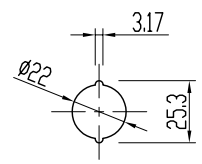




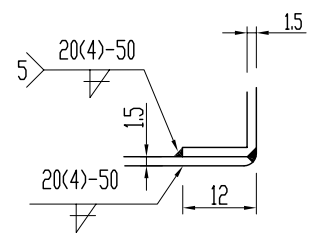








DETAIL "A"
Scale : 2/1



DETAIL C
Scale : 5/1

3		
2		
1		
DESCRIPTION/REVISION		

QUANTITY PER UNIT	SIZE D	SHEET 1 OF 2	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ARE: FRACTIONS ±1/32 DECIMALS .XX ±.03 .XXX ±.015 ANGLES ±1°	REVISION DESCRIPTION	CHASSIS, BOTTOM PANEL
1	CHECKED 11/8/0 RL		MATERIAL SEE NOTE 2		5~7.5 KW UNIT
	ISSUED		FINISH SEE NOTE 3	REV. BY / REV. DATE / REV. No.	
	SCALE: 1:1		DO NOT SCALE DRAWING		

Precision Power Systems & Technology, Inc.			
DRAWN BY:	DATE: '06.05.30	DWG. NO. 11110630	0